



## M-12M In-Counter 2D Imager Scanner

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Revision History

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| Edition | Date       | Page | Section | Description of Changes |
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| 1st     | 2026/06/02 | -    | -       | Initial release        |
|         |            |      |         |                        |

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### 1. Overview

This manual provides specifications for the M-12M in-counter 2D imager scanner.

### 2. About the M-12M Imager Scanner

The M-12M is a low-profile, handheld, imager-based, in-counter 2D imager scanner that enables high-speed scanning of 1D (linear) and 2D barcodes, as well as OCR fonts.

The M-12M includes these features:

- **New optical system**  
The ultra wide-angle proximity readable optical system can read general QR codes at close proximity, as well as wide barcodes\* and large QR codes\* from a distance of about 40 - 45 mm.  
**Note:** \*For a specified code.
- **Low-profile imager scanner**  
The space-saving size of the M-12M makes it ideal for kiosks and payment terminals.
- **User-friendly illumination design**  
Uniformly illuminating the reading area reduces brightness and minimizes glare, providing a comfortable illumination design.
- **Ambient light immunity**  
A special optical filter with sunlight resistance and industrial CMOS sensor control enables readings of up to 120,000 Lux.
- **High-speed image sensor**  
The high-speed global shutter CMOS image sensor in the MDI-12 captures images at a speed of up to 120 fps. This feature enables fast and accurate scanning.
- **Full-color indicator and floodlight LED**  
The M-12M has four full-color LEDs. The surface-emitting LED provides high visibility for the indicator display. You can also change the illumination color.
- **Low power consumption**  
The high-performance and customized low-power 800MHz CPU has drastically minimized power consumption in operating, standby, low-power states, and booting. This feature also makes it ideal for wireless devices.
- **Data Edit Programming**  
Data Edit Programming provides an almost unlimited flexibility to format scanned data before it is sent. Up to 16 barcodes can be partially combined and fixed parts can be added. The output editing process, such as GS1 format, can also be easily configured.
- **RoHS compliance**  
The M-12M is a RoHS compliant product, as declared by Optoelectronics Co., Ltd.

## 3. Model Details

The M-12M model name is constructed by a combination of these characteristics.

| Model Name | Interface |
|------------|-----------|
| M-12M      | -USB-COM  |

### 3.1. Standard Product Description

These specifications describe the standard products.

| Standard      | Description                 |
|---------------|-----------------------------|
| M-12M-USB-COM | USB-COM/Cable not included* |

### 3.2. Model Description

#### Interface

| Symbol   | Description                                                                                                |
|----------|------------------------------------------------------------------------------------------------------------|
| -USB-COM | Interface default setting: USB-COM<br>Supported interface: USB-HID/USB-COM/RS-232C<br>Cable: Not included* |

\* You need to provide your own connection cable.

## 4. Basic Specifications

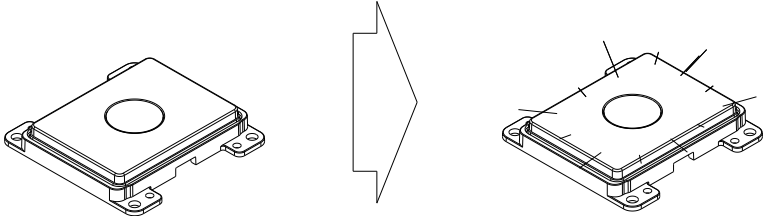
| Specification              |                       |          | Description                                                                                                                                                                                                                                                                                  |             | Notes                                 |
|----------------------------|-----------------------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|---------------------------------------|
| Interface                  | RS-232C               |          | 300 bps to 115200 bps                                                                                                                                                                                                                                                                        |             | Default: 9600 bps                     |
|                            | USB (HID/COM)         |          | Full Speed 12Mbps                                                                                                                                                                                                                                                                            |             |                                       |
| Indicator                  | LED                   |          | Upper panel full color LED                                                                                                                                                                                                                                                                   |             |                                       |
| Optical Section            | Scanning method       |          | Monochrome CMOS area sensor                                                                                                                                                                                                                                                                  |             | Frame rate: 120 fps                   |
|                            | Scanning light source |          | Full color LED × 4 pcs                                                                                                                                                                                                                                                                       |             |                                       |
|                            | Effective pixels      |          | 0.30 million pixels (H: 640 x V: 480)                                                                                                                                                                                                                                                        |             |                                       |
|                            | View angle            |          | Horizontal: about 120.0°<br>Vertical: about 94.2°<br>Diagonal: about 120.0°                                                                                                                                                                                                                  |             |                                       |
|                            | Scan window           |          | Material: Acrylic (PMMA) with hard coating<br>Pencil hardness: 6H<br>Mohs hardness: 4 equivalent                                                                                                                                                                                             |             |                                       |
| Supported 1D Symbolologies | Symbolologies         | 1D       | UPC-A, UPC-E, UPC-E1, UPC-A Add-on ,<br>UPC-E Add-on, EAN-13, EAN-8, EAN-13<br>Add-on/EAN-8 Add-on, JAN-8, JAN-13, Code<br>39, NW-7(Codabar), Industrial 2 of 5,<br>Interleaved 2 of 5, Code 93, Code 128, GS1-<br>128, MSI/Plessey, Code 11, UK/Plessey,<br>Telepen, Code 11, Matrix 2 of 5 |             | PCS 0.9                               |
|                            |                       | Postal   | Korean Postal Authority code, Chinese Post<br>Matrix 2 of 5, Japanese Postal, Intelligent Mail<br>Barcode, POSTNET, PLANET, Netherlands<br>KIX Code, Australian Postal, UK Postal, 4-<br>State Mailmark Barcode                                                                              |             |                                       |
|                            | Minimum resolution    |          | Code 39: 0.076 mm                                                                                                                                                                                                                                                                            |             |                                       |
|                            | Curvature             |          | Radius ≥ 20 mm (12-digit UPC)                                                                                                                                                                                                                                                                |             |                                       |
|                            | Barcode width         |          | Possible to read: Code 39 with 100 mm width<br>and resolution 0.2 mm (DOF: 127 mm)                                                                                                                                                                                                           |             |                                       |
|                            | Motion tolerance      |          | Possible to read: UPC 100% moving at 3 m/s<br>(DOF: 40 mm)                                                                                                                                                                                                                                   |             |                                       |
|                            | Depth of field        | Code 39  | Resolution (0.127 mm)                                                                                                                                                                                                                                                                        | 7 - 43 mm   |                                       |
|                            |                       |          | Resolution (0.254 mm)                                                                                                                                                                                                                                                                        | 11 - 109 mm |                                       |
|                            |                       | Code 128 | Resolution (0.20 mm)                                                                                                                                                                                                                                                                         | 17 - 88 mm  |                                       |
|                            |                       | UPC      | Resolution (0.33 mm)                                                                                                                                                                                                                                                                         | 12 -128 mm  |                                       |
| GS1/Composite              | Symbolologies         |          | GS1 DataBar, GS1 DataBar Limited,<br>GS1 DataBar Expanded<br>Composite GS1 DataBar,<br>Composite GS1-128,<br>Composite EAN, Composite UPC                                                                                                                                                    |             | GS1 DataBar:<br>formerly called “RSS” |
|                            | Minimum resolution    |          | GS1 DataBar: 0.127 mm<br>Composite Code: 0.127 mm                                                                                                                                                                                                                                            |             | PCS 0.9                               |

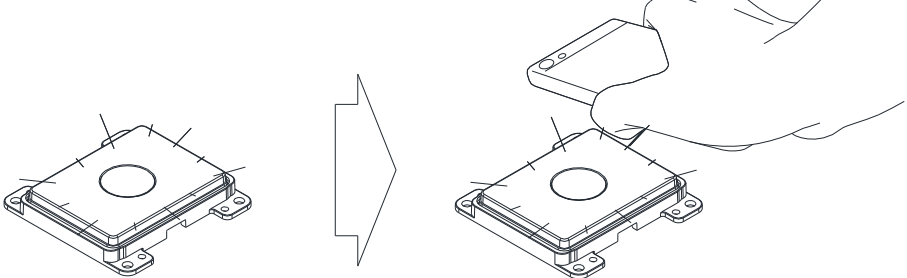
| Specification                   |                                                   |             | Description                                                                                                                                        |                       | Notes                                                  |
|---------------------------------|---------------------------------------------------|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|--------------------------------------------------------|
| Supported 2D Symbolologies      | Symbolologies                                     |             | PDF417, MicroPDF417, Codablock F, QR Code, Micro QR Code, rM QR Code, Data Matrix (ECC 200), MaxiCode, Aztec Code, Chinese Sensible (Han Xin) Code |                       | Disable Code 128 when Codablock F is enabled.          |
|                                 | Minimum resolution                                |             | PDF417: QR           0.127 mm<br>Code:               0.127 mm<br>Data Matrix:       0.127 mm                                                       |                       | PCS 0.9                                                |
|                                 | Depth of field                                    | PDF417      | Resolution (0.254 mm)                                                                                                                              | 13 - 53 mm            |                                                        |
|                                 |                                                   | QR Code     | Resolution (0.127 mm)                                                                                                                              | 7 - 18 mm             |                                                        |
|                                 |                                                   |             | Resolution (0.381 mm)                                                                                                                              | 7 - 69 mm             |                                                        |
|                                 |                                                   |             | Data Matrix                                                                                                                                        | Resolution (0.254 mm) |                                                        |
| Common                          | Scan angle                                        |             | Pitch:   ±55°                                                                                                                                      |                       |                                                        |
|                                 |                                                   |             | Skew:   ±65°                                                                                                                                       |                       |                                                        |
|                                 |                                                   |             | Tilt:     360°                                                                                                                                     |                       |                                                        |
|                                 | Minimum PCS                                       |             | 0.2 or more                                                                                                                                        |                       | MRD: 13% or more                                       |
| OCR                             | OCR font                                          |             | Machine Readable Travel Documents, ISBN(OCR-B)                                                                                                     |                       |                                                        |
| Imager                          | Image data format                                 |             | Windows Bitmap, JPEG                                                                                                                               |                       |                                                        |
|                                 | Shades of gray                                    |             | 256, 16, 2                                                                                                                                         |                       |                                                        |
|                                 | Range of output image                             |             | Select top/bottom (column) and left/right (row)                                                                                                    |                       |                                                        |
|                                 | Resolution of output image                        |             | Full,1/2, 1/4                                                                                                                                      |                       |                                                        |
|                                 | Interface of output image                         |             | RS-232C, USB-COM                                                                                                                                   |                       |                                                        |
|                                 | Image Transfer Time                               |             | USB-COM (full speed)                                                                                                                               | About 3 sec           | Resolution: Full                                       |
| RS-232C (baud rate: 115.2 kbps) |                                                   |             | About 40 sec                                                                                                                                       |                       |                                                        |
| Power                           | Range of operating voltage                        |             | 5V ± 10%                                                                                                                                           |                       | Both RS-232 and USB                                    |
|                                 | Current consumption                               | Reading     | RS-232C: 115 mA/USB: 140 mA (typ.)                                                                                                                 |                       | Ambient temperature: 25°C                              |
|                                 |                                                   | Standby     | RS-232C: 22 mA/USB: 48 mA (typ.)                                                                                                                   |                       | Power supply voltage: 5.0 V                            |
| Environmental Specifications    | Temperature                                       | Operating   | -20 to 60 °C                                                                                                                                       |                       |                                                        |
|                                 |                                                   | Storage     | -30 to 65 °C                                                                                                                                       |                       |                                                        |
|                                 | Humidity                                          | Operating   | 5 to 90% (no condensation, no frost)                                                                                                               |                       |                                                        |
|                                 |                                                   | Storage     | 5 to 90% (no condensation, no frost)                                                                                                               |                       |                                                        |
|                                 | Ambient light immunity                            | Fluorescent | 10,000 lx or less                                                                                                                                  |                       | UPC 100%<br>Optical axis angle: 75°<br>Distance: 90 mm |
|                                 |                                                   | Sunlight    | 120,000 lx or less                                                                                                                                 |                       |                                                        |
|                                 | Vibration                                         |             | 10 Hz to 100 Hz, acceleration of 19.6 m/s <sup>2</sup> , 60 minutes per cycle, repeat once in each X, Y and Z-direction                            |                       |                                                        |
|                                 | Drop                                              |             | Drop 3 times, at each 6 faces from a height of 150 cm onto a concrete surface.                                                                     |                       | Condition: Secured to a dummy case                     |
| Regulatory                      | This scanner is an Exempt Risk Group LED product. |             |                                                                                                                                                    |                       |                                                        |
|                                 | LED safety                                        |             | IEC 62471:2006 Exempt Group                                                                                                                        |                       | 3 color LED                                            |
| Physical Features               | Dimensions                                        |             | Approx. 53.6 × 53.6 × 11.5 (WDH mm)                                                                                                                |                       |                                                        |
|                                 | Weight                                            |             | Approx. 20 g                                                                                                                                       |                       |                                                        |

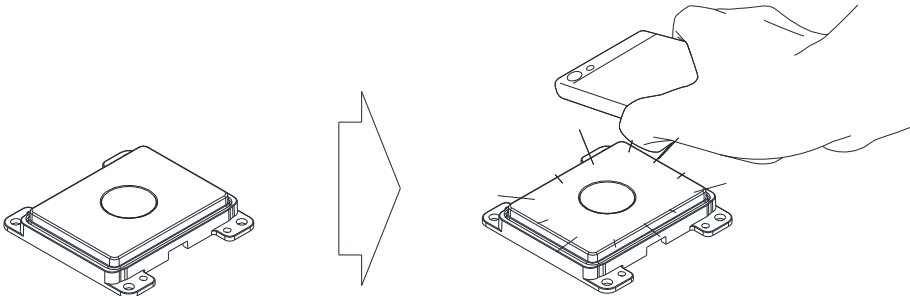
## 5. Basic Operation Mode

The M-12M has three trigger modes and three specific reading modes.

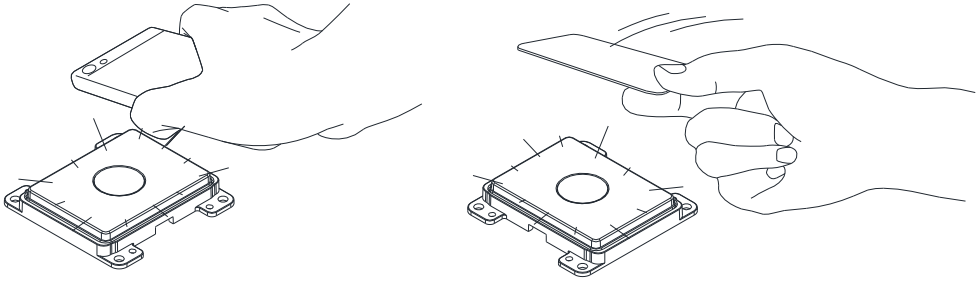
### 5.1. Trigger Modes

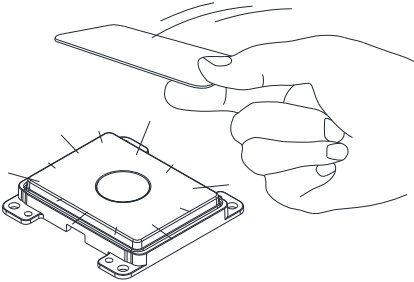
| Operation Mode Name | Manual Trigger Mode (Default)                                                                                                                                           |              |      |
|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|------|
| Mode description    | The mode to start reading when the read operation start signal is received.                                                                                             |              |      |
| Menu label          |                                                                                        | Menu command | S8+F |
| Operation diagram   | <p>Read operation signal input</p>  <p><i>Figure 1: Manual Trigger Operation</i></p> |              |      |

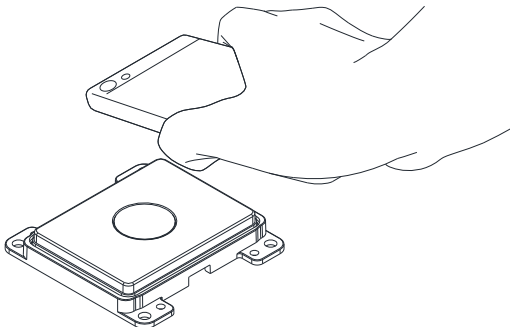
| Operation Mode Name | Always Reading Mode                                                                                                                   |              |    |
|---------------------|---------------------------------------------------------------------------------------------------------------------------------------|--------------|----|
| Mode description    | The mode to read instantly by holding a code on a screen or on paper.                                                                 |              |    |
| Menu label          |                                                    | Menu command | S7 |
| Operation diagram   |  <p><i>Figure 2: Always Reading Operation</i></p> |              |    |

|                     |                                                                                                                                                                                 |              |      |
|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|------|
| Operation Mode Name | Auto Trigger Mode                                                                                                                                                               |              |      |
| Mode description    | Starts reading when holding the reading target and turns on the illumination. *1<br>*1 When Screen Only Mode is selected as the Specific Reading Mode, the illumination is OFF. |              |      |
| Menu label          |                                                                                                | Menu command | S8+I |
| Operation diagram   |  <p><i>Figure 3: Auto Trigger Mode Operation</i></p>                                          |              |      |

## 5.2. Specific Reading Modes

| Operation Mode Name | Balance Mode (Default)                                                                                                            |              |      |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------------|--------------|------|
| Mode description    | The mode to read both on-screen codes and printed codes.                                                                          |              |      |
| Menu label          |                                                  | Menu command | [D3B |
| Operation diagram   |  <p><i>Figure 4: Balance Mode Operation</i></p> |              |      |

| Operation Mode Name | Paper Only Mode                                                                                                                        |              |      |
|---------------------|----------------------------------------------------------------------------------------------------------------------------------------|--------------|------|
| Mode description    | Suitable for reading codes on paper, only. Illumination is ON.                                                                         |              |      |
| Menu label          |                                                     | Menu command | [D39 |
| Operation diagram   |  <p><i>Figure 5: Paper Only Mode Operation</i></p> |              |      |

|                     |                                                                                                                                       |              |      |
|---------------------|---------------------------------------------------------------------------------------------------------------------------------------|--------------|------|
| Operation Mode Name | Screen Only Mode                                                                                                                      |              |      |
| Mode description    | Suitable for reading codes on screen, only. Illumination is OFF.                                                                      |              |      |
| Menu label          |                                                      | Menu command | [D3A |
| Operation diagram   |  <p><i>Figure 6: Screen Only Mode Operation</i></p> |              |      |

## 6. Detailed View

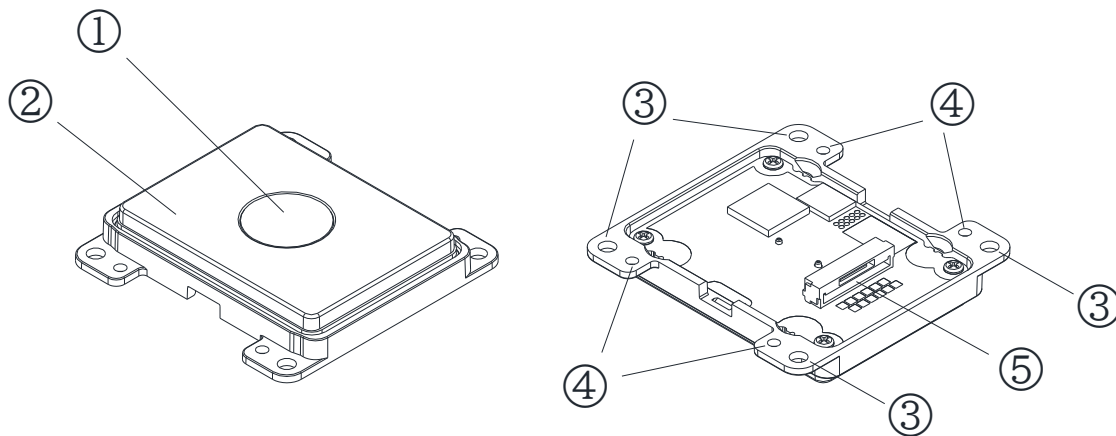


Figure 7: Detailed View of M-12M

| No. | Name                              | Description                                                                                                                         |
|-----|-----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| 1   | Scan Window                       | Light path of the imager, LED illumination, and LED aiming. Make sure that the lens is not exposed to dust or dirt before scanning. |
| 2   | LED Panel                         | Shows the operating status of the scanner. Blue LED light indicates a good read. You can also set the lighting color.               |
| 3   | Screw Holes<br>(for M3, 4 places) | The M3 screw holes are used to mount the scanner.                                                                                   |
| 4   | Screw Holes<br>(for M2, 4 places) | The M2 screw holes are used to mount the scanner.                                                                                   |
| 5   | Connector for<br>Interface Cable  | The connector for interface cable.<br>JST SM12B-GHS-TB<br>(Cable side connector: JST GHR-12V-S)                                     |

## 7. Electrical Specifications

The M-12M comprises of these sections:

- Image Section: Contains the CMOS sensor, wide-angle lens, and LED for illumination and indicator.
- Decoder Section: For image processing and decoding 1D/2D codes captured in the acquired image.
- Communication Control Section: To communicate with a host.
- Power Supply Section: For the main power supply conversion.

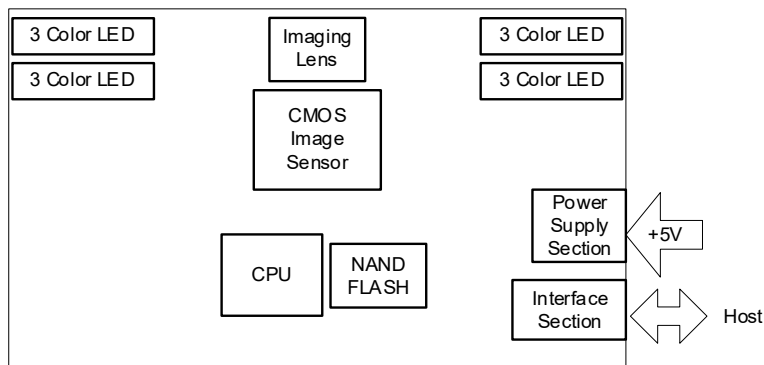


Figure 8: Configuration Diagram

### 7.1. USB Specifications

Input voltage: 5.0 V  $\pm$ 10%  
 Current consumption:\* 48 mA (typ.) in standby mode  
 140 mA (typ.) during reading operation

\* The current consumption was measured at 25°C and may vary depending on the host.

### 7.2. RS-232C Specifications

Input voltage: 5.0 V  $\pm$ 10%  
 Current consumption:\* 22 mA (typical) in standby mode  
 115 mA (typical) during reading operation

\* The current consumption was measured at 25°C and may vary depending on the host.

## 8. Optical Specifications

### 8.1. Basic Optical Specifications

| Specification                              |                                         | Characteristics                  |
|--------------------------------------------|-----------------------------------------|----------------------------------|
| Scan method                                | CMOS area sensor (white/black)          | -                                |
| Number of effective pixels                 | (Column) × (Row)                        | 640 × 480 pixels                 |
| Image capture speed*1                      | Frame rate                              | 120 fps                          |
| Image capture direction*2                  |                                         | See Figure 9 below               |
| Focal distance                             | Distance from the front edge of scanner | Approx. 23 mm                    |
| View angle*3                               | Horizontal                              | about 120.0°                     |
|                                            | Vertical                                | about 94.2°                      |
|                                            | Diagonal                                | about 120.0°                     |
| Reading light source<br>(3 colors LED × 4) | 3 colors LED                            | White sorted product             |
|                                            | Maximum luminous intensity*4            | 2.0cd                            |
| Scan window                                | Material                                | Acrylic (PMMA) with hard coating |
|                                            | Pencil hardness                         | 6H                               |
|                                            | Mohs hardness                           | 4 equivalent                     |

\*1 The fastest speed of image capture.

\*2 The image direction during image capture can be changed by the setting.

\*3 Imaging range. The readable area may vary depending on the code type and reading conditions.

\*4 Reference value based on the Nichia Corporation (NESM238AT-PW white sorted product) data sheet.

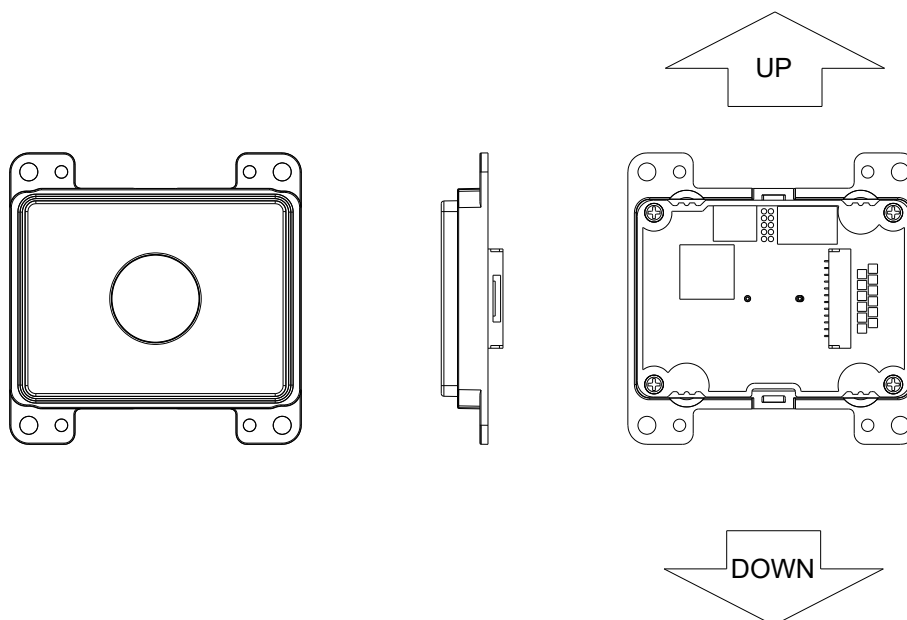


Figure 9: Image Capture Direction

9. Technical Specifications

The conditions for technical specifications are as follows, unless otherwise specified in each section.

Conditions

|                                  |                                                                            |
|----------------------------------|----------------------------------------------------------------------------|
| Ambient Temperature and Humidity | Room temperature, room humidity                                            |
| Ambient Light                    | 100 to 500 lux                                                             |
| Angles                           | Pitch: $\alpha = 0^\circ$ , Skew: $\beta = 0^\circ$                        |
| Curvature                        | $R = \infty$                                                               |
| Power Supply Voltage             | 5.0 V                                                                      |
| PCS (1D and 2D)                  | 0.9 or higher                                                              |
| Scanning Test                    | Accept the performance with 90% or more success rate for 10 tries of scan. |
| Barcode Test Sample (1D and 2D)  | Specified in section 9.1.                                                  |

Test Chart

For 1D codes, OPTOELECTRONICS test samples.  
For GS1 Databar, stacked codes and 2D codes, printed by a dedicated printer for barcode.

## 9.1. Barcode Test Sample

### 1D Barcodes

#### Code 39

| Resolution        | Symbology | PCS | Size (mm) | No. of Digits |
|-------------------|-----------|-----|-----------|---------------|
| 0.076 mm (3 mil)  | Code 39   | 0.9 | 13 × 10   | 10            |
| 0.127 mm (5 mil)  |           |     | 11 × 10   | 4             |
| 0.20 mm (7.9 mil) |           |     | 60 × 10   | 17            |
| 0.254 mm (10 mil) |           |     | 32.5 × 10 | 7             |
| 0.508 mm (20 mil) |           |     | 43 × 25   | 4             |

#### Code 128

| Resolution        | Symbology | PCS | Size (mm) | No. of Digits |
|-------------------|-----------|-----|-----------|---------------|
| 0.20 mm (7.9 mil) | Code 128  | 0.9 | 42 × 10   | 16            |

#### UPC/EAN

| Resolution        | Symbology | PCS     | Size (mm)   | No. of Digits |
|-------------------|-----------|---------|-------------|---------------|
| 0.330 mm (13 mil) | UPC/EAN   | 0.9/0.2 | 31.5 × 24.5 | 12/13         |

#### Codabar (NW-7)

| Resolution        | Symbology | PCS | Size (mm) | No. of Digits |
|-------------------|-----------|-----|-----------|---------------|
| 0.254 mm (10 mil) | Codabar   | 0.9 | 40 × 13   | 12            |

#### GS1 Databar/Composite

##### GS1 DataBar Limited

| Resolution         | Symbology         | PCS | Size (mm) | No. of Digits |
|--------------------|-------------------|-----|-----------|---------------|
| 0.127 mm (5.0 mil) | Limited           | 0.9 | 9 × 1.3   | 14            |
| 0.127 mm (5.0 mil) | Limited-Composite | 0.9 | 9 × 2.5   | 26            |

### 2D Codes

#### PDF417

| Resolution         | Error Correction | PCS | Size (mm)  | No. of Characters |
|--------------------|------------------|-----|------------|-------------------|
| 0.127 mm (5.0 mil) | Level-3          | 0.9 | 17.3 × 7.5 | 58                |
| 0.254 mm (10 mil)  |                  |     | 35 × 15    |                   |

#### QR Code: Model-2

| Resolution         | Error Correction | PCS | Size (mm) | No. of Characters |
|--------------------|------------------|-----|-----------|-------------------|
| 0.127 mm (5.0 mil) | M                | 0.9 | 4 × 4     | 44                |
| 0.381 mm (15 mil)  |                  |     | 11 × 11   |                   |
| 1.650 mm (54 mil)  |                  |     | 48 × 48   |                   |

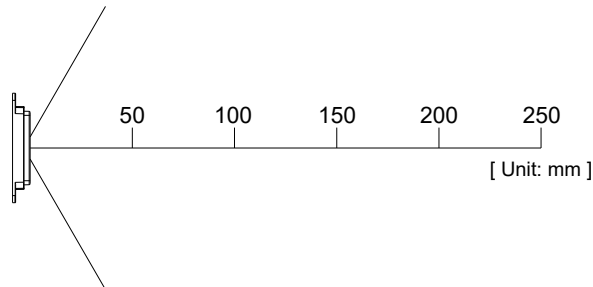
#### Data Matrix

| Resolution         | Model  | PCS | Size (mm) | No. of Characters |
|--------------------|--------|-----|-----------|-------------------|
| 0.127 mm (5.0 mil) | ECC200 | 0.9 | 3 × 3     | 40                |
| 0.254 mm (10 mil)  |        |     | 6 × 6     |                   |

\* Size is measured using the outline dimensions, excluding the quiet zone.

## 9.2. Scan Area and Depth of Field

The scan area is measured from the front edge of the scanner.



|             |                                                                                                                           |
|-------------|---------------------------------------------------------------------------------------------------------------------------|
| Code 39     | $\left[ \begin{array}{l} 4 \xrightarrow{0.127 \text{ mm}} 50 \\ 8 \xrightarrow{0.254 \text{ mm}} 129 \end{array} \right.$ |
| Code 128    | $\left[ \begin{array}{l} 13 \xrightarrow{0.20 \text{ mm}} 97 \end{array} \right.$                                         |
| UPC/EAN     | $\left[ \begin{array}{l} 8 \xrightarrow{0.33 \text{ mm}} 161 \end{array} \right.$                                         |
| Codabar     | $\left[ \begin{array}{l} 11 \xrightarrow{0.254 \text{ mm}} 133 \end{array} \right.$                                       |
| PDF417      | $\left[ \begin{array}{l} 10 \xrightarrow{0.254 \text{ mm}} 62 \end{array} \right.$                                        |
| QR Code     | $\left[ \begin{array}{l} 4 \xrightarrow{0.127 \text{ mm}} 22 \\ 4 \xrightarrow{0.381 \text{ mm}} 74 \end{array} \right.$  |
| Data Matrix | $\left[ \begin{array}{l} 3 \xrightarrow{0.254 \text{ mm}} 46 \end{array} \right.$                                         |

**Note:** The depth of field depends on the view angle and symbol length. The depth of field values mentioned are the typical values measured at an ambient temperature of 25°C without strong reflection.

Figure 10: Scan Area and Depth of Field

## 9.3. Depth of Field

The depth of field is measured from the front edge of the scanner.

| Resolution | Code        | PCS<br>(MRD) | Guaranteed Value<br>(mm) |        | Typical Value (mm) |        |
|------------|-------------|--------------|--------------------------|--------|--------------------|--------|
|            |             |              | Near                     | Far    | Near               | Far    |
| 0.127 mm   | Code 39     | 0.9<br>(0.8) | 7 mm                     | 43 mm  | 4 mm               | 50 mm  |
| 0.254 mm   | Code 39     | 0.9<br>(0.8) | 11 mm                    | 109 mm | 8 mm               | 129 mm |
| 0.2 mm     | Code 128    | 0.9<br>(0.8) | 17 mm                    | 88 mm  | 13 mm              | 97 mm  |
| 0.33 mm    | UPC/EAN     | 0.9<br>(0.8) | 12 mm                    | 128 mm | 8 mm               | 161 mm |
| 0.254 mm   | Codabar     | 0.9<br>(0.8) | 15 mm                    | 108 mm | 11 mm              | 133 mm |
| 0.254 mm   | PDF417      | 0.9<br>(0.8) | 13 mm                    | 53 mm  | 10 mm              | 62 mm  |
| 0.127 mm   | QR Code     | 0.9<br>(0.8) | 7 mm                     | 18 mm  | 4 mm               | 22 mm  |
| 0.381 mm   | QR Code     | 0.9<br>(0.8) | 7 mm                     | 69 mm  | 4 mm               | 74 mm  |
| 0.127 mm   | Data Matrix | 0.9<br>(0.8) | 6 mm                     | 39 mm  | 3 mm               | 46 mm  |

**Note:** The depth of field depends on the reading angle and barcode width.

## 9.4. Printed Contrast Signal (PCS)

PCS: 0.2 or higher

### Conditions

|                               |                                                                        |
|-------------------------------|------------------------------------------------------------------------|
| MRD                           | 13% and higher<br>(80% or higher reflectivity of space and quiet zone) |
| Barcode Sample                | UPC specified in section 9.1. (Resolution: 0.33 mm, PCS: 0.2)          |
| Code paper surface brightness | 100 lx and more                                                        |

\*MRD = Minimum reflectance of white bar - Maximum reflectance of black bar

$$PCS = \frac{\text{Reflectance of white space} - \text{Reflectance of black bar}}{\text{Reflectance of white space}}$$

**Note:** Make sure to keep the optical window clean. Dirt or scratches on the optical window may negatively affect reading.

## 9.5. Minimum Resolution

|               |                                                                                 |
|---------------|---------------------------------------------------------------------------------|
| 1D Code:      | 0.076 mm (3 mil) Code 39 specified in section 9.1                               |
| GS1-Databar:  | 0.127 mm (5 mil) GS1 Databar Limited specified in section 9.1                   |
| Stacked Code: | 0.127 mm (5 mil) PDF417, GS1 Databar Limited Composite specified in section 9.1 |
| 2D Code:      | 0.127 mm (5 mil) QR Code and Data Matrix specified in section 9.1               |

### Conditions

|                |                                          |
|----------------|------------------------------------------|
| Barcode Sample | The above codes specified in section 9.1 |
| Angle          | $\alpha = 0^\circ$ , $\beta = 0^\circ$   |
| Curvature      | $R = \infty$                             |

## 9.6. Barcode Width

|          |                         |
|----------|-------------------------|
| 1D Code: | 60 mm width Code 39     |
| 2D Code: | Size 48 × 48 mm QR Code |

### Conditions

|                         |                                                                                                         |
|-------------------------|---------------------------------------------------------------------------------------------------------|
| 1D Code Sample Distance | Resolution 0.20 mm Code 39/PCS 0.9 specified in section 9.1<br>40 mm from the front edge of the scanner |
| 2D Code Sample Distance | Resolution 1.65 mm QR Code/PCS 0.9 specified in section 9.1<br>45 mm from the front edge of the scanner |
| Angle                   | $\alpha = 0^\circ$ , $\beta = 0^\circ$                                                                  |
| Curvature               | $R = \infty$                                                                                            |

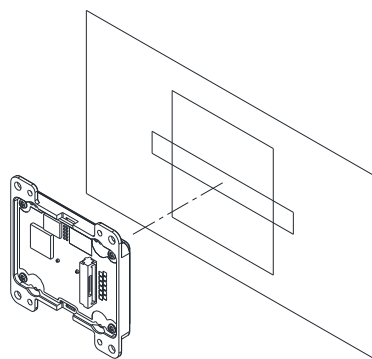


Figure 11: Wide Barcode

## 9.7. Pitch, Skew and Tilt

Pitch:  $\alpha = \pm 55^\circ$ ,  $\beta = 0^\circ$ ,  $\gamma = 0^\circ$

Skew:  $\beta = \pm 65^\circ$ , Dead zone  $\alpha = 0^\circ$ ,  $\gamma = 0^\circ$

Tilt:  $\gamma = 360^\circ$ ,  $\alpha = 0^\circ$ ,  $\beta = 0^\circ$

### Conditions

|                |                                          |
|----------------|------------------------------------------|
| Barcode Sample | 0.5 mm Code 39, specified in section 9.1 |
| Distance       | 50 mm from the front edge of the scanner |
| Curvature      | $R = \infty$                             |

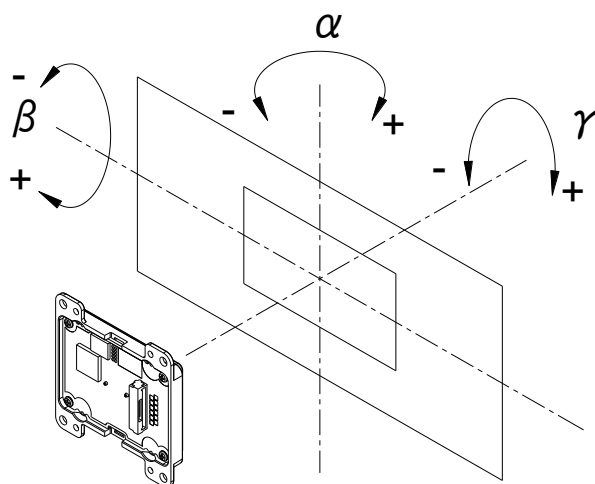


Figure 12: Pitch, Skew, and Tilt

## 9.8. Curvature

0.33 mm 12-digit UPC:  $R \geq 20$  mm

### Conditions

|                |                                          |
|----------------|------------------------------------------|
| Barcode Sample | 0.33 mm UPC specified in section 9.1     |
| Distance       | 50 mm from the front edge of the scanner |
| Angle          | $\alpha = 0^\circ$ , $\beta = 0^\circ$   |

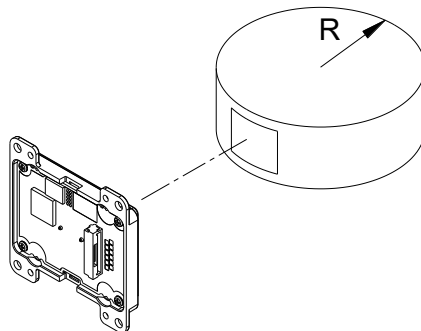


Figure 13: Curvature

**Note:** The reading characteristics may deteriorate due to the specular reflection of LED illumination when the reflectivity is high.

## 9.9. Motion Tolerance

UPC can be read when it is moving at 3m/s

### Conditions

|                                  |                                          |
|----------------------------------|------------------------------------------|
| Ambient Temperature and Humidity | Room temperature, room humidity          |
| Ambient Light                    | 500 to 1000 lux                          |
| Distance                         | 40 mm from the front edge of the scanner |
| PCS (1D and 2D)                  | 0.9 or higher                            |
| Barcode Sample                   | UPC 0.33 mm, specified in section 9.1.   |

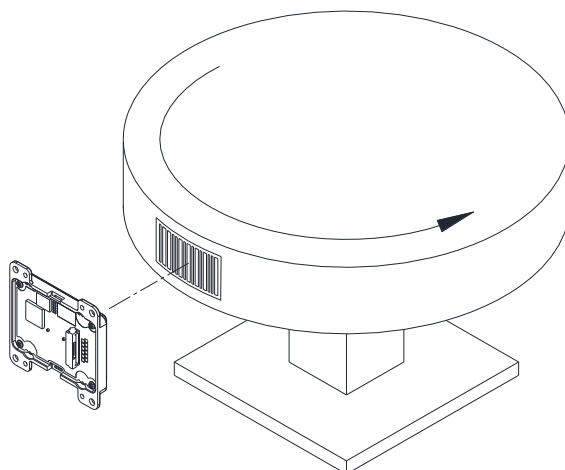


Figure 14: Motion Tolerance

**Note:** This is only the possible reading speed, which does not guarantee 100% reading.

The reading characteristics may deteriorate due to the specular reflection of LED illumination when the reflectivity is high.

## 9.10. Auto Trigger

In Auto Trigger mode, the scanner automatically detects a barcode and starts scanning. Auto Trigger is a configurable option. The scanner starts scanning automatically when it detects an abrupt change in brightness within the scan area.

For example:

- Auto Trigger is activated when a gray-colored paper is inserted in front of a black paper.
- Auto Trigger is activated when a black-colored paper is inserted in front of a gray paper.

### Conditions

|                                  |                                                                                                           |
|----------------------------------|-----------------------------------------------------------------------------------------------------------|
| Paper used                       | Black paper from Glory called as Black 010010016<br>Gray paper from Glory called as Silver-gray 010010016 |
| Ambient Light                    | 500 to 1000 lux                                                                                           |
| Moving speed of paper            | less than 2m/second                                                                                       |
| Ambient Temperature and Humidity | Room temperature, room humidity                                                                           |

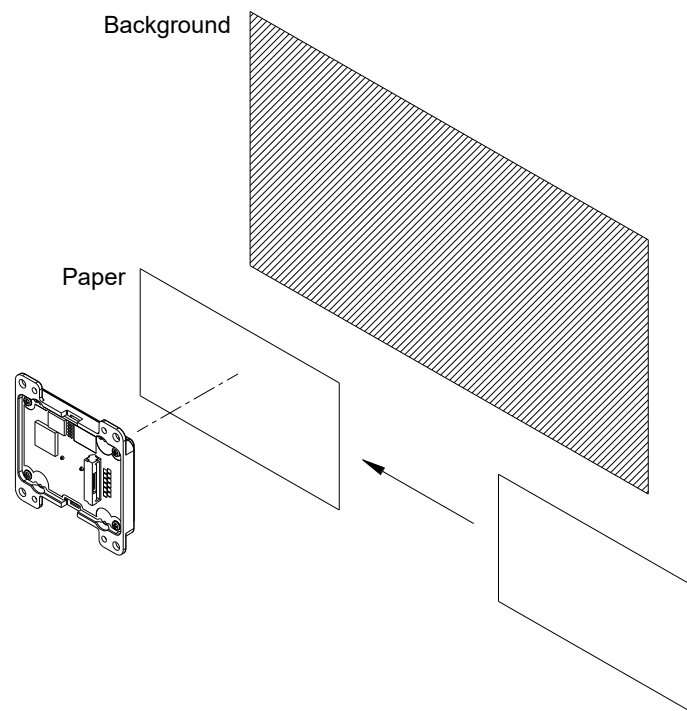


Figure 15: Auto Trigger Specification

## 9.11. Reading On-Screen Codes

You can read codes displayed on a screen (brightness of white part 30 cd/m<sup>2</sup> or more, contrast ratio 100:1).

### Reading Conditions

|                 |                                                       |
|-----------------|-------------------------------------------------------|
| Code            | QR Code 0.381 mm equivalent, specified in Section 9.1 |
| Ambient light   | 100 lx or less                                        |
| Distance        | 40 mm from the front edge of the scanner              |
| Read mode       | Screen only mode                                      |
| Angle           | $\alpha = 0^\circ$ , $\beta = 0^\circ$                |
| LCD screen type | Transmissive (backlight) TFT and Organic EL           |

$$\text{Contrast ratio} = \frac{\text{Brightness of white parts}}{\text{Brightness of black parts}}$$

- \* The barcode resolution is the value when displayed on the screen.
- \* The width of barcode element is an integral multiple of pixel width of the screen.
- \* The reading characteristics may deteriorate due to the specular reflection of LED illumination when the reflectivity is high and the influence of the screen film.
- \* Specified screen is used.

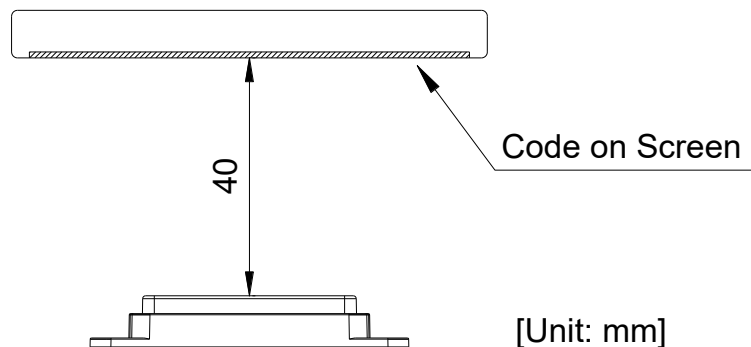


Figure 16: Reading On-Screen Codes

## 10. Interface Specification

The M-12M supports three interfaces: RS-232C, USB-HID, and USB-COM.  
You can change the interface by changing the settings.

### 10.1. Interface Signal

A J.S.T.MFG.CO.,LTD. SM12B-GHS-TB (12PIN) connector is used.

| No. | Name            | Function                                      | I/O    | Conditions          | State                              | Notes                                           |
|-----|-----------------|-----------------------------------------------|--------|---------------------|------------------------------------|-------------------------------------------------|
| 1   | GND             | System ground                                 |        |                     |                                    |                                                 |
| 2   | BUZZERn         | Buzzer                                        | Out    |                     |                                    | Tone/sound pressure is adjustable by PWM signal |
| 3   | GR_LEDn         | Good read LED                                 | Out    |                     | L: LED on<br>H: LED off            |                                                 |
| 4   | RTS             | Communication control signal to host system   | Out    | When RS-232C is set |                                    |                                                 |
| 5   | CTS             | Communication control signal from host system | In     |                     |                                    |                                                 |
| 6   | TxD             | Transmitted data signal to host system        | Out    |                     |                                    |                                                 |
| 7   | RxD             | Received data signal from host system         | In     |                     |                                    |                                                 |
| 8   | V <sub>CC</sub> | Power input                                   | In     |                     |                                    |                                                 |
| 9   | TRIGn           | Trigger                                       | In     |                     | L: Start operation<br>H: No action |                                                 |
| 10  | USB-            | USB D- signal                                 | In/Out | When USB is set     |                                    |                                                 |
| 11  | USB+            | USB D+ signal                                 | In/Out |                     |                                    |                                                 |
| 12  | GND             | Frame ground                                  |        |                     |                                    |                                                 |

## 10.2. USB Interface

The USB interface has two specifications: HID (Human Interface Device Class) and COM (Communication Device Class). COM allows for bidirectional serial communication and is used for command transmission from the host device to the scanner, in addition to receiving barcode data.

### Notes:

- With USB-COM, the scanner can transfer images.
- For the USB-COM interface model, you need to install the Opticon USB-COM driver on your host device. Make sure to use the latest version of the USB-COM driver.
- While using USB-COM, if the host COM port is not actively open, scanned data cannot be sent.

### 10.2.1. USB Interface Specifications

Bus-power class: 500 mA (high-power)

Speed: Full speed (12 Mbps)

Interface: HID/COM (Virtual COM Port)

### Notes:

- When using USB, the USB interface models are bus powered, so no AC adapter is needed.
- HID interface cannot transfer images.
- Use only a high-power bus (500 mA) USB port.
- Do not use the host keyboard when using USB-HID to transmit barcode data. Data may be lost.

| Parameter      | Description                  |
|----------------|------------------------------|
| Transfer Speed | USB2.0 Full Speed/High Speed |
| Vendor ID      | 065A                         |
| Product ID     | A001 (HID)                   |
| Product ID     | A002 (COM)                   |

## 10.3. RS-232C Interface

This section describes RS-232C serial communication with a host computer.

### Notes:

- When the COM port on the host side is closed, scanned data cannot be sent.

### 10.3.1. Initial Communication Settings

| Parameter   | Value             | Default  |
|-------------|-------------------|----------|
| Baud rate   | 300 to 115200 bps | 9600 bps |
| Data length | 7 bits, 8 bits    | 8 bits   |
| Parity      | None, Even, Odd   | None     |
| Stop bits   | 1 bit, 2 bits     | 1 bit    |

**Note:** With RS-232C, the scanner can transfer images.

### 10.3.2. Signal Level

| Signal Name | IN/OUT | Voltage(V) |           |
|-------------|--------|------------|-----------|
|             |        | Mark       | Space     |
| TxD         | OUT    | -5 to -15  | +5 to +15 |
| RxD         | IN     | -3 to -15  | +3 to +15 |
| RTS         | OUT    | -5 to -15  | +5 to +15 |
| CTS         | IN     | -3 to -15  | +3 to +15 |

## 11. Environmental Specifications

### 11.1. Temperature

Scanning performance is guaranteed when the ambient temperature around the scanner is within the following ranges:

|                       |              |
|-----------------------|--------------|
| Operating Temperature | -20 to 60 °C |
| Storage Temperature   | -30 to 65 °C |

#### Conditions

|               |                                          |
|---------------|------------------------------------------|
| Barcode       | 0.33 mm UPC, specified in section 9.1.   |
| Distance      | 40 mm from the front edge of the scanner |
| Angle         | $\alpha = 0^\circ$ , $\beta = 0^\circ$   |
| Curvature     | $R = \infty$                             |
| Scanning Test | Read at intervals of 300 ms              |

### 11.2. Humidity

Scanning performance is guaranteed when the ambient humidity around the scanner is within the following ranges:

|                    |                                        |
|--------------------|----------------------------------------|
| Operating Humidity | 5 to 90%RH (no condensation, no frost) |
| Storage Humidity   | 5 to 90%RH (no condensation, no frost) |

#### Conditions

|           |                                          |
|-----------|------------------------------------------|
| Barcode   | 0.33 mm UPC, specified in section 9.1.   |
| Distance  | 40 mm from the front edge of the scanner |
| Angle     | $\alpha = 0^\circ$ , $\beta = 0^\circ$   |
| Curvature | $R = \infty$                             |

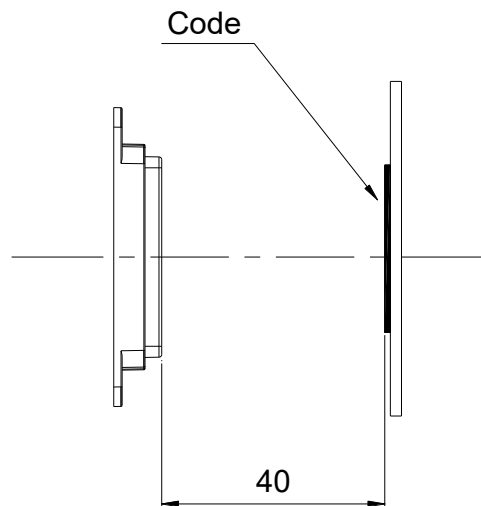
## 11.3. Ambient Light Immunity

Scanning performance is guaranteed when the illumination on a barcode surface is between 100 lx and the following values:

|                    |            |
|--------------------|------------|
| Incandescent light | 10,000 lx  |
| Fluorescent light  | 10,000 lx  |
| Sunlight           | 120,000 lx |

### Conditions

|           |                                          |
|-----------|------------------------------------------|
| Barcode   | 0.33 mm UPC, specified in section 9.1.   |
| Distance  | 40 mm from the front edge of the scanner |
| Angle     | $\alpha = 0^\circ$ , $\beta = 0^\circ$   |
| Curvature | $R = \infty$                             |



[Unit: mm]

Figure 17: Ambient Light Immunity

**Note:** Avoid direct or specular reflection from the light source to get the best scanning performance.

## 11.4. Electrical Noise

### Reading Codes

Sine wave component 50 Hz – 100 kHz, even 0.1 V<sub>P-P</sub> or less noise on the power line. There should be no abnormalities in the output signal during the reading operation.

### Conditions

|                      |                                          |
|----------------------|------------------------------------------|
| Barcode              | 0.33 mm UPC, specified in section 9.1.   |
| Distance             | 40 mm from the front edge of the scanner |
| Angle                | $\alpha = 0^\circ$ , $\beta = 0^\circ$   |
| Curvature            | $R = \infty$                             |
| Power Supply Voltage | 5.0 V                                    |
| Scanning Test        | Read at intervals of 300 ms              |

### Acquiring Image Data

Sine wave component 50 Hz – 100 kHz, even 20 mV<sub>P-P</sub> or less noise on the power line. There should be no significant noise or inconsistencies in the acquired image, and it should be sufficient to discriminate.

\* Power supply noise may affect image quality. However, the M-12M is not intended for capturing image data; its signal processing is specialized to achieve optimal characteristics for use as a barcode reader. The images obtained may have striking noise or unevenness compared to general digital cameras.

## 11.5. Vibration Strength (Without Packaging)

The M-12M is designed to withstand the conditions of the following vibration test.

### Vibration Test Without Packaging

Increase the frequency of the vibration from 10Hz to 100Hz at an acceleration velocity of 19.6m/s<sup>2</sup> (2.0 G) for 30 minutes in the non-operating state. Repeat twice for each X, Y, and Z direction.

## 11.6. Vibration Strength (in Individual Packaging)

The M-12M is designed to withstand the conditions of the following vibration test.

### Vibration Test in Individual Packaging

Increase the frequency of the vibration from 10Hz to 100Hz at an acceleration velocity of 19.6 m/s<sup>2</sup> (2.0 G) for 30 minutes in an individually packaged state. Repeat twice for each X, Y, and Z direction.

## 11.7. Drop Impact Strength (Without Packaging)

The M-12M is designed to withstand the conditions of the following drop test.

### Drop Test Without Packaging

Secure the scanner to a dummy case and drop 16 times (3 times at each of 6 orientations), from a height of 150 cm onto a concrete floor.

## 11.8. Drop Impact Strength (in Individual Packaging)

The M-12M is designed to withstand the conditions of the following drop test.

### Drop Test in Individual Packaging

Drop an individually packaged scanner 10 times in total, at any of 1 corner, 3 edges, and 6 faces, from a height of 150 cm onto a concrete floor.

## 12. Regulatory Compliance

### 12.1. LED Safety

IEC 62471:2006 Exempt Group

## 13. RoHS

RoHS compliance.

RoHS: The restriction of the use of certain hazardous substances in electrical and electronic equipment, Directive 2011/65/EU  
Commission Delegated Directive (EU) 2015/863

## 14. Reliability

MTBF (Mean Time Between Failures): 50,000 hours

**Note:** Reliability is calculated based on standard operation of the product within the operating environment parameters and without extreme electronic or mechanical shock.

## 15. Precautions

Handle this product carefully. Do not deliberately subject it to any of the following conditions.

### Shock

- Do not drop from the non-standard height.
- Do not place any heavy items on the scanner.
- Do not squeeze the scanner between heavy items.

### Temperature Conditions

- Do not use the scanner at temperatures outside the specified range.
- Do not pour boiling water on the scanner.
- Do not throw the scanner into fire.
- Do not leave the scanner in direct sunlight or in high or low temperatures for a long time.

### Foreign Materials

- Do not put the scanner in water.
- Do not put the scanner in chemicals.

### Other Precautions

- Do not plug/unplug the connectors while power is supplied.
- Do not disassemble this product.
- The scanner may be damaged by voltage drops caused by lightning.

|                                                                        |
|------------------------------------------------------------------------|
| * This specification manual is subject to change without prior notice. |
|------------------------------------------------------------------------|

## 16. Product Display

### 16.1. Product Label

The next image shows the label attached to the scanner.

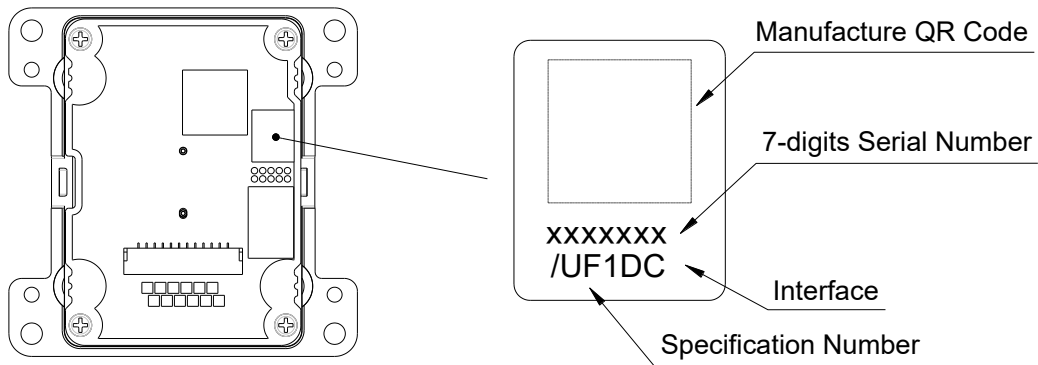


Figure 18: Product Label

\* The serial number (seven-digits) starts from 1000001 or J000001 and is sequentially numbered.

\* DC stands for USB-COM interface in default.

## 17. Packaging Specifications

### 17.1. Individual Packaging Specification

Package size: Approximately 71 x 71 x 21 (WDH mm)

Weight: Approximately 29 g

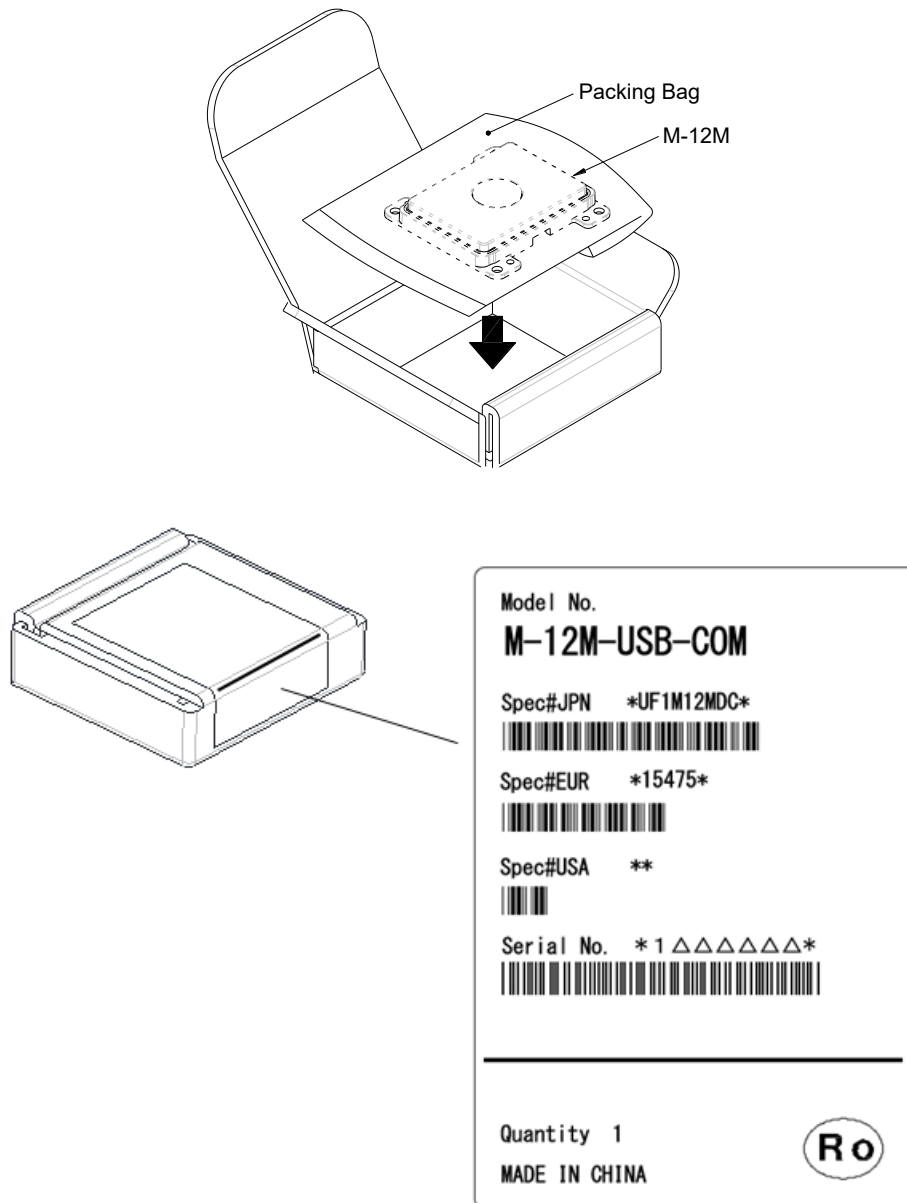
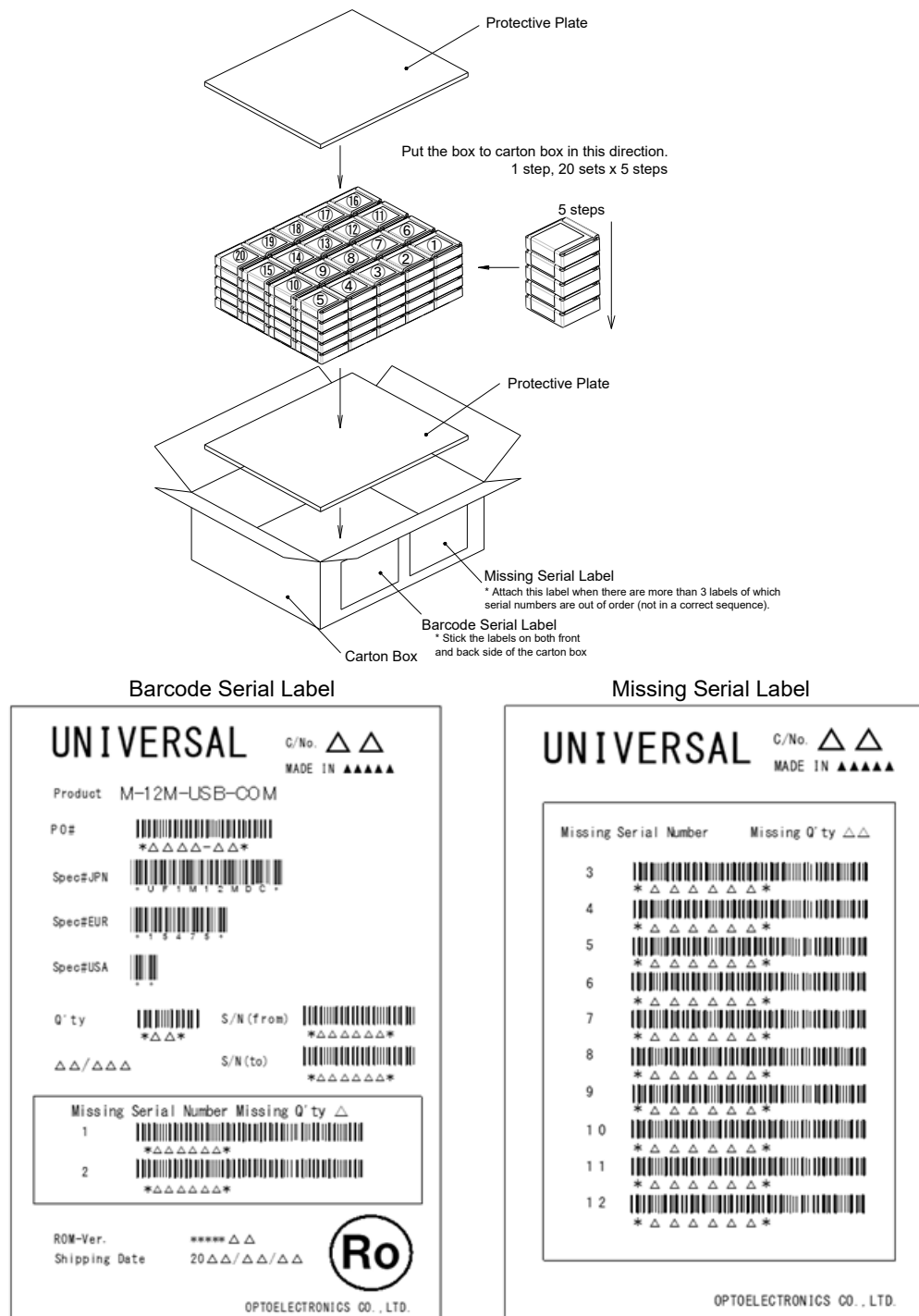


Figure 19: Individual Packaging

## 17.2. Collective Packaging Specification

Assembled package size: Approximately 370 × 300 × 150 (WDH mm)  
Weight: Approximately 3.4 kg (USB interface model)



'Ro mark' on the trays and boxes indicates that the product is RoHS compliant as declared by Optoelectronics Co., Ltd.

Figure 20: Collective Packaging

## 18. Physical Features

### 18.1. Dimensions

Approximately 53.6 mm × 53.6 mm x 11.5 mm (WDH, except protruding portion)

### 18.2. Weight

Approximately 20 g

### 18.3. Mechanical Drawing

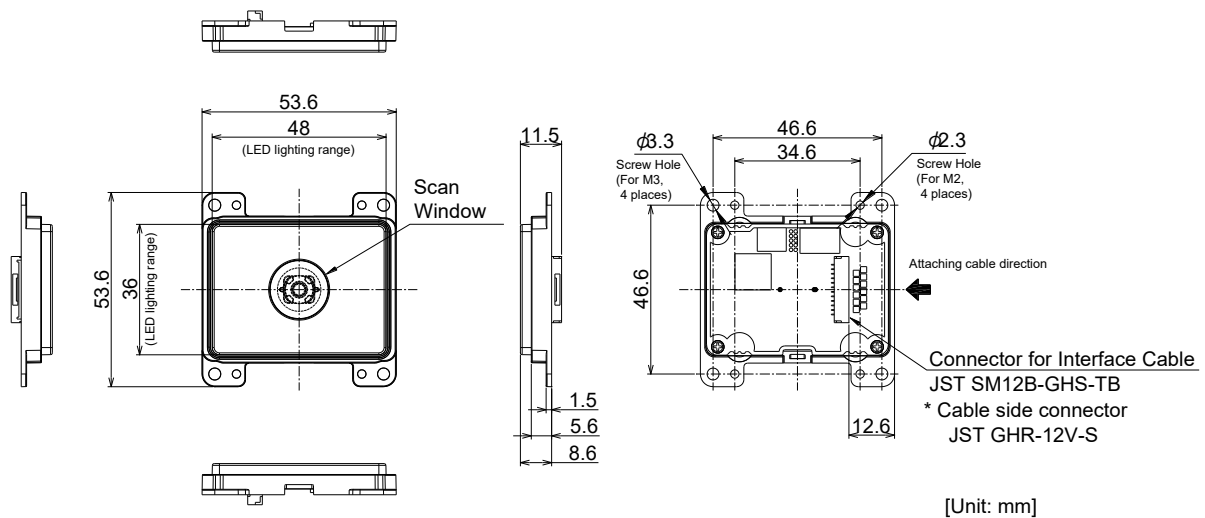


Figure 21: Mechanical Drawing

## 19. Default Settings

### 19.1. Default Menu Barcodes (Part 1: Supported Symbolologies)

#### 19.1.1. 1D Barcodes

The scanner is reset to each interface's factory default by reading the following menu barcodes.

| Code Type                  | Default | Minimum Length | Notes                                        |
|----------------------------|---------|----------------|----------------------------------------------|
| UPC                        | ✓       | -              |                                              |
| UPC Add-on 2, UPC Add-on 5 |         | -              |                                              |
| EAN(JAN)                   | ✓       | -              |                                              |
| EAN Add-on 2, EAN Add-on 5 |         | -              |                                              |
| Code 39                    | ✓       | 3              | Do not transmit ST/SP                        |
| Tri-Optic                  | ✓       | -              |                                              |
| Codabar                    | ✓       | 3              | Do not transmit ST/SP                        |
| Industrial 2 of 5          | ✓       | 5              |                                              |
| Interleaved 2 of 5         | ✓       | 6              |                                              |
| S-Code                     |         | -              |                                              |
| Code 128                   | ✓       | 3              | GS1 conversion (setting required in USB-HID) |
| Code 93                    | ✓       | 3              |                                              |
| IATA                       | ✓       | 5              |                                              |
| MSI/Plessey                |         | 3              |                                              |
| UK/Plessey                 |         | 2              |                                              |
| MSI/Plessey                |         | 3              |                                              |
| Telepen                    |         | 3              |                                              |
| Matrix 2 of 5              |         | 5              |                                              |

#### 19.1.2. Postal Codes

| Code Type                  | Default | Minimum Length | Notes |
|----------------------------|---------|----------------|-------|
| Chinese Post Matrix 2 of 5 |         | -              |       |
| Korean Postal Authority    |         | -              |       |
| Intelligent Mail Barcode   |         | -              |       |
| POSTNET                    |         | -              |       |
| PLANET                     |         | -              |       |
| Japan Postal               |         | -              |       |
| Netherland KIX Code        |         | -              |       |
| Australian Postal Code     |         | -              |       |
| UK Postal (Royal mail)     |         | -              |       |
| 4-State Mailmark Barcode   |         | -              |       |

### 19.1.3. GS1 Databar, Composite Codes

| Code Type                                                                                                                             | Default | Notes                                           |
|---------------------------------------------------------------------------------------------------------------------------------------|---------|-------------------------------------------------|
| GS1 DataBar<br>•GS1 DataBar Omnidirectional<br>•GS1 DataBar Truncated<br>•GS1 DataBar Stacked<br>•GS1 DataBar Stacked Omnidirectional | ✓       | GS1 conversion<br>(setting required in USB-HID) |
| GS1 DataBar Limited                                                                                                                   | ✓       |                                                 |
| GS1 DataBar Expanded<br>•GS1 DataBar Expanded<br>•GS1 DataBar Expanded Stacked                                                        | ✓       |                                                 |
| Composite GS1 DataBar<br>•CC-A<br>•CC-B<br>•Limited CC-A<br>•Limited CC-B<br>•Expanded CC-A<br>•Expanded CC-B                         | ✓       | GS1 conversion<br>(setting required in USB-HID) |
| Composite GS1-128<br>•CC-A<br>•CC-B<br>•CC-C                                                                                          | ✓       | GS1 conversion<br>(setting required in USB-HID) |
| Composite EAN<br>•EAN-13 CC-A<br>•EAN-13 CC-B<br>•EAN-8 CC-A<br>•EAN-8 CC-B                                                           |         | GS1 conversion<br>(setting required in USB-HID) |
| Composite UPC<br>•UPC-A CC-A<br>•UPC-A CC-B<br>•UPC-E CC-A<br>•UPC-E CC-B                                                             |         | GS1 conversion<br>(setting required in USB-HID) |

### 19.1.4. 2D Codes

| Code Type                       | Default | Notes                                           |
|---------------------------------|---------|-------------------------------------------------|
| PDF417                          | ✓       |                                                 |
| Micro PDF417                    |         |                                                 |
| Codablock F                     |         |                                                 |
| QR Code                         | ✓       | GS1 conversion<br>(setting required in USB-HID) |
| Micro QR                        | ✓       |                                                 |
| rM QR Code                      |         |                                                 |
| Data Matrix                     | ✓       | GS1 conversion<br>(setting required in USB-HID) |
| Aztec Code                      | ✓       |                                                 |
| Aztec Runes                     |         |                                                 |
| Chinese-sensible (Han Xin) code |         |                                                 |
| Maxi Code                       |         |                                                 |

### 19.1.5. OCR Font

| Code Type                               | Default | Notes |
|-----------------------------------------|---------|-------|
| [ICAO Machine Readable Travel Document] |         |       |
| Machine readable Passports              |         |       |
| Machine readable Visa-A                 |         |       |
| Machine readable Visa-B                 |         |       |
| Official Travel Documents 1             |         |       |
| Official Travel Documents 2             |         |       |
| ISBN (OCR font-B)                       |         |       |

## 19.2. Default Setting (Part 2: Read Setting, Trigger, Buzzer)

| Command                          | Default Setting          |
|----------------------------------|--------------------------|
| Read mode                        | Single read              |
| Reading effective time           | Trigger synchronize      |
| Extended read time               | Disable                  |
| Buzzer duration                  | 50 ms                    |
| Buzzer tone                      | 3000Hz                   |
| Start-up buzzer                  | Enable                   |
| Buzzer loudness                  | Maximum                  |
| Buzzer timing                    | Before data transmission |
| Good read LED indicator duration | 200 ms                   |
| Indicator LED color              | Light blue               |
| Start-up LED Indicator           | Disable                  |
| Data buffering                   | Buffered mode            |

### [Data Buffering]

Not all output data can be received depending on the host system. So, you should use buffered mode for USB-HID and unbuffered mode for RS-232C and USB-COM interfaces.

| Unbuffered Mode                                                                     | Buffered Mode (default)                                                               |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |

### 19.3. Default Setting (Part 3: Interface Communication Settings)

#### 19.3.1. USB

| Command                        | Default Setting              |
|--------------------------------|------------------------------|
| Keyboard language              | USA (USB-HID)                |
| Send “new line key “after data | Enable                       |
| Send “TAB key “after data      | Disable                      |
| Send “→ key “after data        | Disable                      |
| Other                          | CDC-ACM compliant (USB-COM)* |

\* When using USB-COM, OPTOELECTRONICS USB-COM driver must be downloaded.

#### 19.3.2. RS-232C

| Command                  | Default Setting     |
|--------------------------|---------------------|
| Baud rate                | 9600 bps            |
| Parity                   | No parity           |
| Data length              | 8 bits              |
| Stop bits                | 1 bit               |
| Handshaking              | No handshake        |
| ACK/NAK                  | ACK/NAK no response |
| CTS time out             | Indefinitely        |
| ACK/NAK time out         | 1 second            |
| Command header           | ESC or STX          |
| Command terminator       | CR or ETX           |
| Response to the commands | Disable             |

## 20. Interface Setting

You can configure the M-12M with these interface settings. The M-12M does not come with a cable. You must provide your own cable.

|                                   |
|-----------------------------------|
| Switchable Interface              |
| USB-COM (Default)/USB-HID/RS-232C |

\* Customer specific settings need to be configured after switching the interface.

### 20.1. Switching to USB-COM

| Operation                                  | Command        | Menu Code                                                                                                                     | Notes |
|--------------------------------------------|----------------|-------------------------------------------------------------------------------------------------------------------------------|-------|
| Change interface to USB-COM and initialize | [X.Z[C01[X.ZZ2 | <br>@MENU_OPTO@ZZ@X.Z@C01@X.Z@ZZ@OTPO_UNEM@ | *     |

#### \* Notes for USB-COM:

- When the COM port on the host side is closed, scanned data cannot be sent.
- The OPTOELECTRONICS USB-COM driver needs to be installed on the host device.
- Make sure you are using the latest version of the USB Driver.
- After changing from HID to COM, depending on the compatibility of the host device, you may need to disconnect and reconnect the M-12M before the interface change is recognized by the host.
- If the interface switch is performed with the RS-232C cable connected, communication to the host fails. The M-12M will not be able to read.

### 20.2. Switching to USB-HID

| Operation                                  | Command      | Menu Code                                                                                                                      | Notes |
|--------------------------------------------|--------------|--------------------------------------------------------------------------------------------------------------------------------|-------|
| Change interface to USB-HID and initialize | [X.ZSU[X.ZZ2 | <br>@MENU_OPTO@ZZ@X.Z@SU@X.Z@ZZ@OTPO_UNEM@ | *     |

\* If the interface switch is performed with the RS-232C cable connected, communication to the host fails. The M-12M will not be able to read.

### 20.3. Switching to RS-232C

| Operation                                  | Command      | Menu Code                                                                                                                      | Notes |
|--------------------------------------------|--------------|--------------------------------------------------------------------------------------------------------------------------------|-------|
| Change interface to RS-232C and initialize | [X.ZU2[X.ZZ2 | <br>@MENU_OPTO@ZZ@X.Z@U2@X.Z@ZZ@OTPO_UNEM@ | *     |

### 20.4. Forced Initialization

Forced initialization lets you read the initialization menu code regardless of the interface settings after turning on the M-12M. This function makes it possible to forcibly initialize and recover, even if the M-12M is unable to read due to incorrect settings.

**Note:** When an interface setting menu code that differs from the interface cable is read, communication to the host fails and the status LED remains flashing. The M-12M is not able to read. Attempting to read the original interface menu code fails.

#### To Forcibly Initialize and Recover the M-12M

1. Power off the M-12M.
2. Within 3 seconds of turning on the M-12M, read the interface setting and initialization menu code for the interface being used.
3. The resetting completion indicator illuminates yellow, and after 3 seconds, the initialization is complete. The M-12M automatically changes to normal reading operation.

**Please be careful when switching between interfaces.**